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D412-711-021
Job Sheet 197242



Part No: D412-711-021

Job Qty: 1 pcs

Part Name: Vertical Reference Door Modification LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/3/19

Job Tracking No:

Due Date: 8/16/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV L IPP Rev:A 11.04.07 new issue DD verf:EC IPP Rev:B 14.04.25 ECN14-548 DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Packaging 1 - Pick Kit	1 pcs		8/16/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		DAS
							Packaging 1 - 4		80
							Packaging 1 - 5		9-89 JAN 13 202
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S247156



Part: D412-711-021

Job No: 197242

Serial No/Batch: S247156

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-30 Issue 3, TC STC SH92-54

					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
130	QC 4	1 pcs	8/16/19	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
150	Packaging 3-1 - Stock - B4B	1 pcs	8/16/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
155	DC - 1 - B4B	1 pcs	8/16/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
160	QC 21 - FG	1 pcs	8/16/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	
Part Op 120 - (Pick Kit) Descriptions: 130 - (QC4- 100% Inspect kits for completeness) 150 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-711-021 Location: _____ PPP rev: _____						

155 - (Document Control) Photocopy bluefiles and create labels per PPP D412-711-021 CHG002
 160 - (QC21- Final Inspection - Work Order Release)

011 769

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-12A	Bolt	1 Ea (1 ea)	120-Packaging 1 - Pick Kit	5166922
AN3-3A	Bolt	22 Ea (22 ea)	120-Packaging 1 - Pick Kit	5203253
AN3-4A	Bolt	20 Ea (20 ea)	120-Packaging 1 - Pick Kit	5167263
AN3-8A	Bolt	26 Ea (26 ea)	120-Packaging 1 - Pick Kit	5149185
CR3242-4-2	Rivet	34 Ea (34 ea)	120-Packaging 1 - Pick Kit	504980
D3802-1-120	Window Seal - 120"	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5194328
D4165-1	Doublet	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5193893
D4165-11	Door Cover Panel	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5195240
D4165-3	Inner Door Panel	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5105493
D4165-5	Aft Rib	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5195340
D4165-7	Fwd Rib	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5145350
D4165-9	Angle	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5195267
D4207-1	Window Retainer	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5052320
D4207-3	Instrument Window	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5205385
D4269-1	Angle	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5191418
D4269-3	Angle	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5153355
D4269-5	Angle	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5205330
D4269-7	Angle	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5245307
D4324-011	Armrest Assembly	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5231521
D4327-1	Angle	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5163498
D4327-3	Angle	1 pcs (1 ea)	120-Packaging 1 - Pick Kit	5163504
D4385-1	Placard	2 pcs (2 ea)	120-Packaging 1 - Pick Kit	5168986
MS20426AD3-3	Rivet	135 Ea (135 ea)	120-Packaging 1 - Pick Kit	5144201
MS20426AD4-3	Rivet	140 Ea (140 ea)	120-Packaging 1 - Pick Kit	5113354
MS20470AD3-3	Rivet, Universal Head	25 Ea (25 ea)	120-Packaging 1 - Pick Kit	5169011
MS20470AD4-3	Rivet, Universal Head	90 Ea (90 ea)	120-Packaging 1 - Pick Kit	508039
MS21042L3	Nut	24 Ea (24 ea)	120-Packaging 1 - Pick Kit	5204253
MS21059L3	Nut Plate	4 Ea (4 ea)	120-Packaging 1 - Pick Kit	5156780
MS21069L0	Anchor Nut	8 Ea (8 ea)	120-Packaging 1 - Pick Kit	5103522-40
MS21069L3	Anchor Nut	34 Ea (34 ea)	120-Packaging 1 - Pick Kit	5158310
MS21071L08	Anchor Nut	1 Ea (1 ea)	120-Packaging 1 - Pick Kit	502557-40
MS21071L3	Anchor Nut	3 pcs (3 ea)	120-Packaging 1 - Pick Kit	5153740
NAS1149F03-2F	Washer (AN960-10L)	92 Ea (92 ea)	120-Packaging 1 - Pick Kit	5155936
D412-711-101	Replacement Vertical Reference Window	1 pcs (1 ea)	130-QC 4	5203101
D412-781-043	Modified Latch Mechanism, LH - Vertical Reference	1 pcs (1 ea)	130-QC 4	5241741

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
120-Packaging 1 - Pick Kit	AN3-12A	1	211	0
	AN3-3A	22	397	0
	AN3-4A	20	500	0
	AN3-6A	26	465	0
	CR3242-4-2	34	325	0
	D3802-1-120	1	7	0
	D4165-1	1	7	0
	D4165-11	1	8	0
	D4165-3	1	5	0
	D4165-5	1	7	0
	D4165-7	1	6	0
	D4165-9	1	4	0
	D4207-1	1	4	0
	D4207-3	1	4	0
	D4269-1	1	9	0
	D4269-3	1	4	0
	D4269-5	1	4	0
	D4269-7	1	8	0
	D4324-011	1	1	0
	D4327-1	1	6	0
	D4327-3	1	5	0
	D4385-1	2	12	0
	MS20426AD3-3	135	7,306	0
	MS20426AD4-3	140	2,545	0
	MS20470AD3-3	25	6,114	0
	MS20470AD4-3	90	4,176	0
	MS21042L3	24	1,297	0
	MS21059L3	4	247	0
	MS21069L08	8	349	0
	MS21069L3	34	263	0
	MS21071L08	1	137	0
	MS21071L3	3	64	0
	NAS1149F0332P	92	2,735	0
130-QC 4	D412-711-101	1	1	0
	D412-761-043	1	0	0

Part Specifications

Specifications could not be found.

Plex 7/3/19 11:28 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ ☐ Scrap ☐ ☐ ☐ Use-as-is ☐ ☐ ☐				DEPARTMENT/PROCESS Skid-tube ☐ ☐ ☐ ☐ ☐ Machining ☐ ☐ ☐ ☐ ☐ Large Fab ☐ ☐ ☐ ☐ ☐ Cross tube ☐ ☐ ☐ ☐ ☐ Small Fab ☐ ☐ ☐ ☐ ☐ Finishing ☐ ☐ ☐ ☐ ☐ Eng. (Non-AW) ☐ ☐ ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ ☐ ☐ Engineering ☐ ☐ ☐ ☐ ☐ Water Jet ☐ ☐ ☐ ☐ ☐ Supplier ☐ ☐ ☐ ☐ ☐ Quality ☐ ☐ ☐ ☐ ☐				Date: _____ Sequence #: _____ Description Work Order Deviation		QTY Affected: _____ Disposition		MRB (QS1042)	
Root Cause Operator ☐ ☐ ☐ Manufacturing Process ☐ ☐ ☐ Equip/Tooling ☐ ☐ ☐ Handling/Preservation ☐ ☐ ☐ Material ☐ ☐ ☐ Product Improvement ☐ ☐ ☐ Process Improvement ☐ ☐ ☐ Human Factors ☐ ☐ ☐		FAULT CATEGORY Contamination ☐ ☐ ☐ ☐ ☐ Misaligned/off center ☐ ☐ ☐ ☐ ☐ BOM/Route ☐ ☐ ☐ ☐ ☐ Broken/Damage/Defect ☐ ☐ ☐ ☐ ☐ Incomplete/Unclear Instructions ☐ ☐ ☐ ☐ ☐ Drill Holes ☐ ☐ ☐ ☐ ☐ Fit/Function ☐ ☐ ☐ ☐ ☐ Pressure/Forced ☐ ☐ ☐ ☐ ☐ Bending ☐ ☐ ☐ ☐ ☐ Crushing ☐ ☐ ☐ ☐ ☐ Cracks ☐ ☐ ☐ ☐ ☐ Crimp/Kink/Ripple/Wave/Twist ☐ ☐ ☐ ☐ ☐ Marks/Chatter ☐ ☐ ☐ ☐ ☐ Mislabeled ☐ ☐ ☐ ☐ ☐ Other/Details: _____						Power Loss/Surge ☐ ☐ ☐ ☐ ☐ Folio/Program ☐ ☐ ☐ ☐ ☐ Grain Direction ☐ ☐ ☐ ☐ ☐ Weld ☐ ☐ ☐ ☐ ☐ Wrong Stock Pulled ☐ ☐ ☐ ☐ ☐ Out of Sequence ☐ ☐ ☐ ☐ ☐ Off-set/Set-up ☐ ☐ ☐ ☐ ☐		Positioned Wrong ☐ ☐ ☐ ☐ ☐ Outside Tolerance ☐ ☐ ☐ ☐ ☐ Drawing ☐ ☐ ☐ ☐ ☐ Finish ☐ ☐ ☐ ☐ ☐ Part Lost/Missing ☐ ☐ ☐ ☐ ☐ Misread ☐ ☐ ☐ ☐ ☐					
		Completed By													
		Lead hand / Supervisor													
		QC / QA Coordinator													